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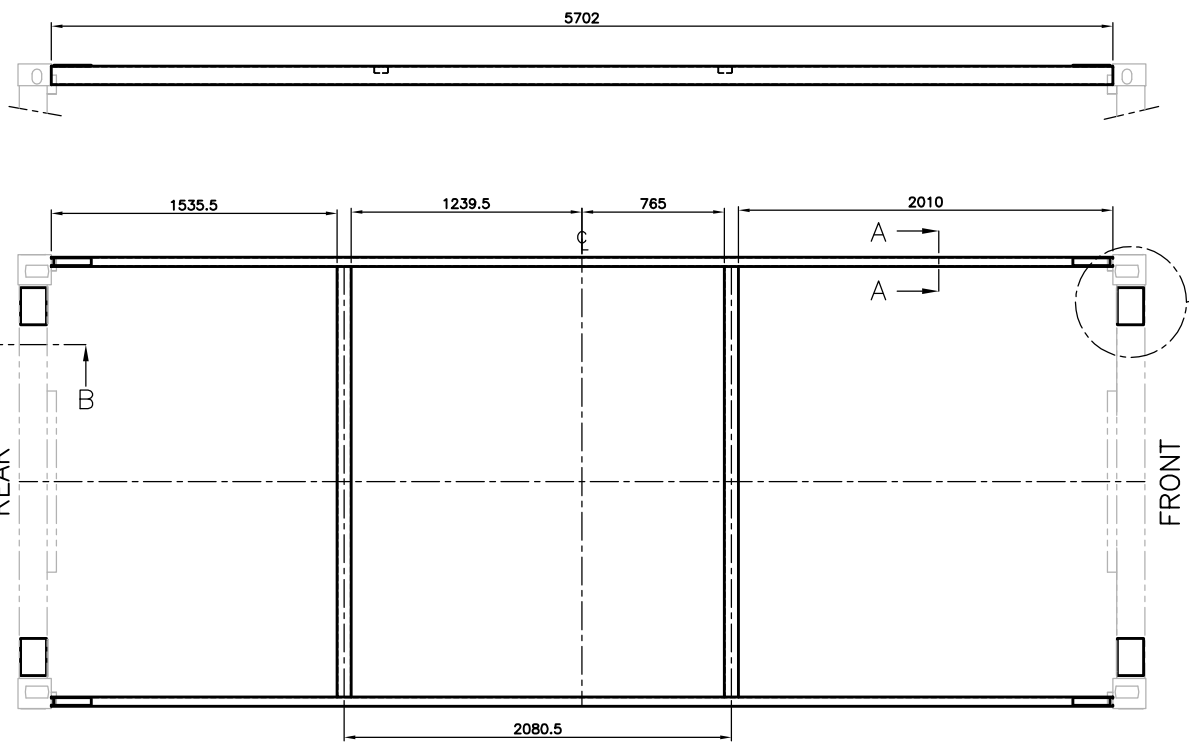
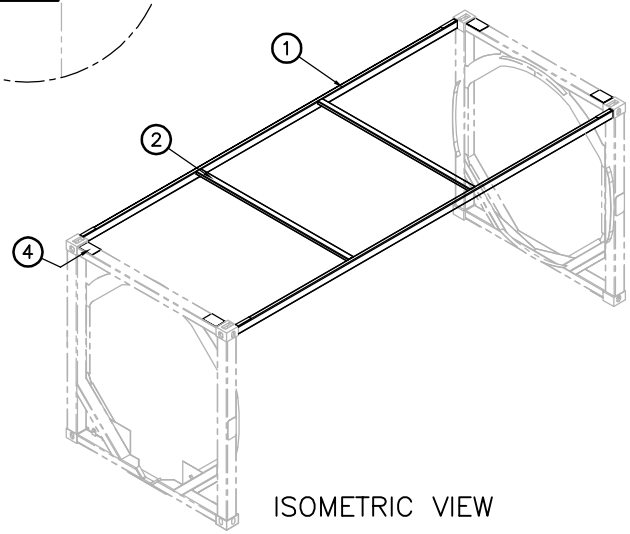
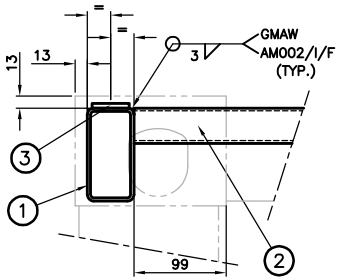
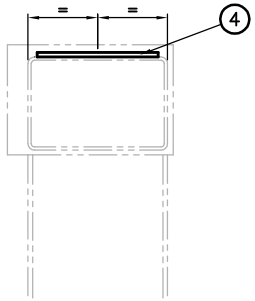




ISOMETRIC VIEW



SECTIONAL VIEW – "A–A"



SECTIONAL VIEW – "B–B"

NOTE:
(1)WELDING PROCEDURES GENERALLY IN ACCORDANCE WITH ASME SECTION IX LATEST EDITION.
(2)INSPECTION AUTHORITY BUREAU VERITAS.
(3)WELDING SYMBOLS IN ACCORDANCE WITH SABS 044 PART 2 1963.

ITEM	QTY	DESCRIPTION	L	B	MATERIAL	PART NUMBER	Kg
4	4	DOUBLER,RCT,150x130	150	130	5MM, C/S 43C/300WA	SHT0008JF0-D	6.2
3	4	SHT,TFM-DOUBLER,RCT,200x40	200	40	5MM, C/S	SHT0023TFM-A	1.3
2	2	RCT,TFM-LONGITUDINAL	2309	76	3.0WT,300WA	RCT0034TFM-A	23.9
1	2	LONGITUDINAL	5699	100	3.2WT,TM380	RCT0010TFM-A	90.7

TOLERANCE UNLESS OTHERWISE STATED

LINEAR	0 to 20	21 to 200	201 to 1000	1001 to 3000	3001 to 13000	ANGLES
	±0.5	±1.0	±1.5	±2.0	±3.0	±1°

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PROJECTION | DRAWN: G. UNGERER | DATE: 04/06/2004
SCALE: 1:20 | CHECK: | Vers. 0
ECR No: 7632 | APPRV: | Ver. 0

DESCRIPTION:
TOP FRAME-13L,13T
1239.5x765

Welfit Oddy

DRAWING NR:
TFM0079JF0999-B

FORMAT: A2H

/B	11/8/05	Item 4 added to BOM & drawing revised accordingly ECR-7737_0	NQ
	DATE.	REVISIONS	BY